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IRON CROSS
AUTOMOTIVE INC.

GP-3000

Jeep Wrangler

Jeep Steps

www.ironcrossautomotive.com

Installation Instructions

Hardware

4	Front Brackets
2	Rear Brackets
6	8mm x 25mm Bolts
6	5/16" Lock Washers
24	5/16" Bolts
54	5/16" Flat Washers
24	5/16" Flange Nuts
6	Mounting plates

Step Installation

1) Separate the brackets in your kit, there are (4) FRONT (**Fig 1** passenger side) and (2) REAR (**Fig 2** passenger rear).

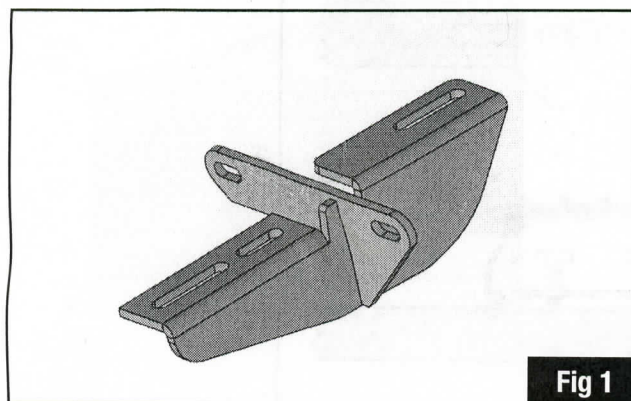


Fig 1

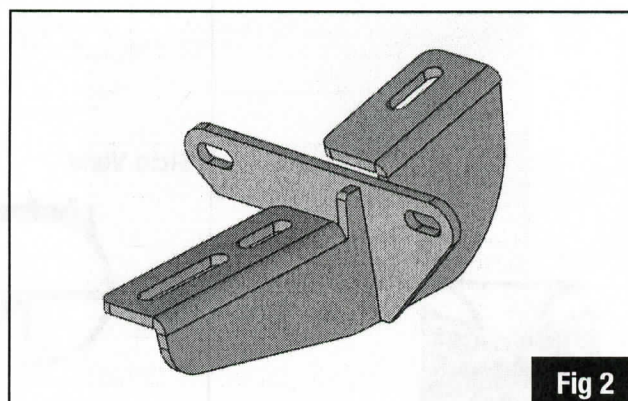


Fig 2



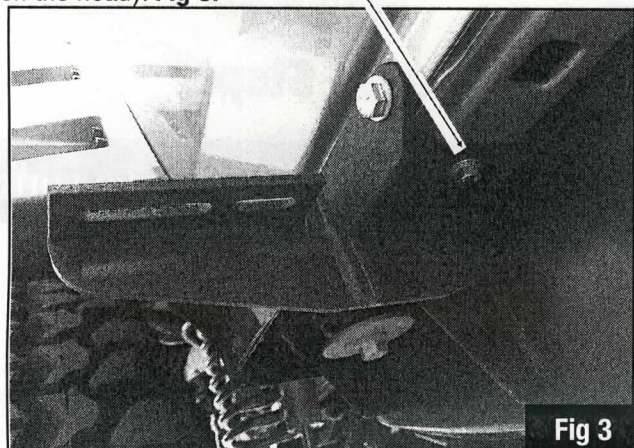
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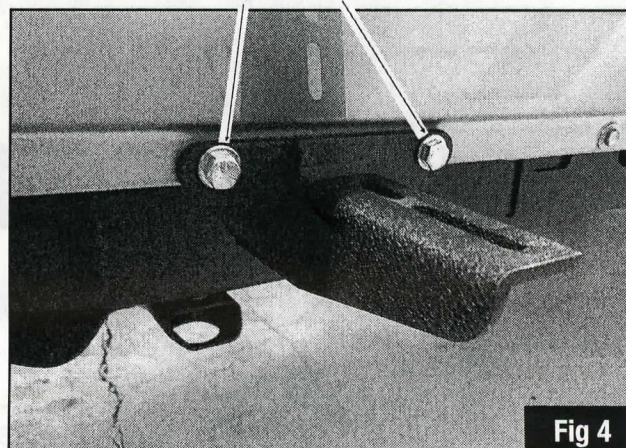
Step Installation Continued...

2) Attach the brackets to the frame. Use the 8mm bolt, lock washer and flat washer. Thread into the rocker panel. (The 8mm bolts will be stamped 8.8 on the head). **Fig 3.**

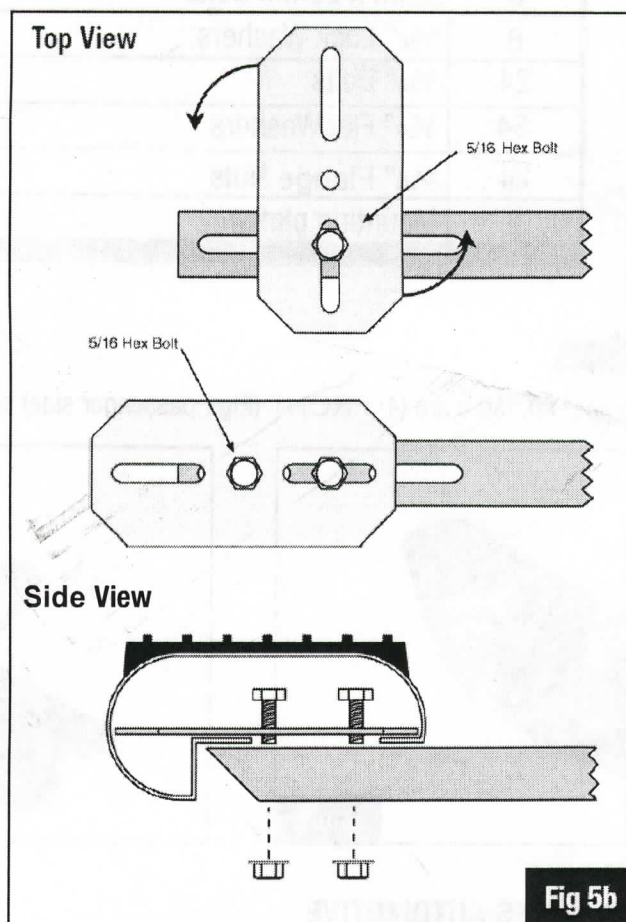


3) Use (2) $\frac{5}{16}$ " bolts, flat washers and nuts to attach the bracket to the pinch weld as shown in **Fig 4.**

4) Tighten brackets to the body at this time to 18 ft/lbs.



5) Place board on bracket and center on vehicle. Attach using the bracket clamps provided. **Fig 5b.**



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6) Tighten bracket clamps to 18 ft/lbs.