



Installation Instructions Factory Style Bow Kit

Vehicle Application:

- Jeep Wrangler JK 2 Door
- 2007 – Current
- Part Number: 55000

Compatible with original equipment soft tops, 54722 Supertop NX and 79142 Sailcloth Replace-A-Top

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INSTALLATION TIME	SKILL LEVEL
 <p>2 Hours</p>	 <p>2 - Moderately Easy</p>

TOOLS			
 <p>Power Drill</p> <p>#2 Phillips Bit</p>	 <p>Phillips Screwdriver</p> <p>#1, #2, #3</p>	 <p>Torx Wrench</p> <p>T30</p>	 <p>Vise Grips</p>
 <p>Adjustable Wrench</p>	 <p>Pliers</p>	 <p>Masking Tape</p>	 <p>Safety Glasses</p>



 **CAUTION** Safety glasses should be worn at all times while installing this product.

 **WARNING** This product is designed primarily to enhance the appearance of the vehicle and to shield the occupants from ordinary weather conditions. Do not rely in any way on the components of this product to contain occupants within the vehicle, or to protect against injury or death in the event of an accident. This product will not protect the occupants from falling objects. Never operate the vehicle in excess of manufacturer's specifications.

WEAR SEAT BELTS AT ALL TIMES

Read and follow, precisely, all installation instructions provided when installing product. Failure to do so may result in a poor fit and could place occupants of the vehicle in a potentially dangerous situation.

Factory Style Bow Kit Installation Instructions

Parts List and Hardware Identification

Parts List:

- Bow Mount Bracket - Right, Qty - 1, Part Number 482.88
- Bow Mount Bracket - Left, Qty - 1, Part Number 482.89
- Rear Bow Leg - Left, Qty - 1, Part Number 486.54
- Rear Bow Leg - Right, Qty - 1, Part Number 486.54
- Rear Bow - Center, Qty - 1, Part Number 486.54
- Knob, Qty - 4, Part Number 478.90
- Door Rail - Left., Qty - 1, Part Number 479.81
- Door Rail - Right., Qty - 1, Part Number 479.82
- #2 Bow Assembly, Qty - 1, Part Number 459.30
- Front Top Arch, Qty - 1, Part Number 486.55
- Tailgate Bar, Qty - 1, Part Number 489.46
- Side Bow- Right, Qty - 1, Part Number 486.52
- Side Bow- Left, Qty - 1, Part Number 486.53
- Tailgate Bar Mount-Right, Qty - 1, Part Number 488.46
- Tailgate Bar Mount-Left, Qty - 1, Part Number 488.47
- Lower Header Assembly, Qty - 1, Part Number 479.84
- Edge Protector, Qty - 1, Part Number 481.90
- Upper Header Assembly, Qty - 1, Part Number 480.00

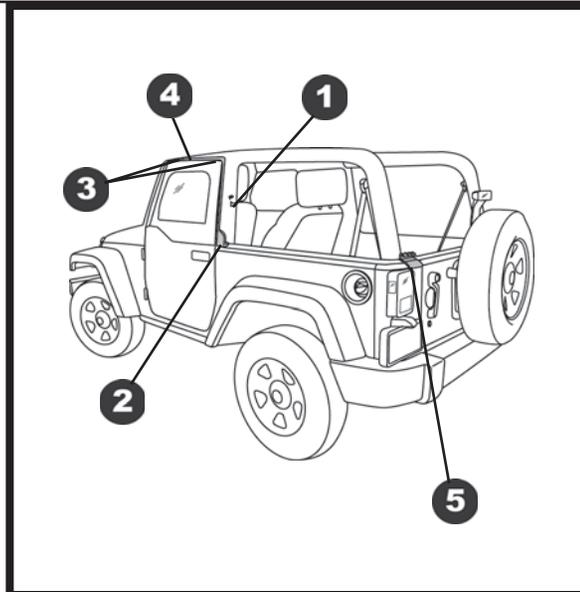
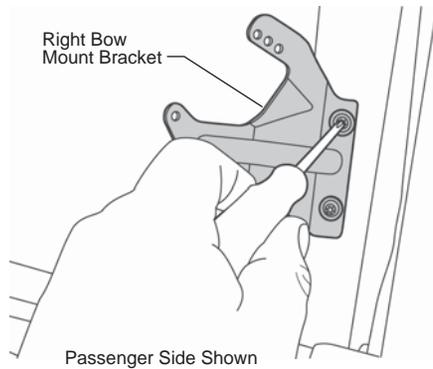
Hardware Identification:

- #8 x 1/2" Self-Drill Screw, Qty - 2, Part Number 312.09
- #8 x 1/2" Pan Head Washer Screw, Qty - 23, Part Number 393.79
- Bow Mount Screw, Qty - 4, Part Number 308.64
- M5 x 30 Machine Screw, Qty - 2, Part Number 308.87
- Bushing, Qty - 4, Part Number 473.40
- M5 Lock Nut, Qty - 2, Part Number 308.62
- #8 x 1/2" Hi-Lo Screw, Qty - 27, Part Number 459.03
- Foam Seal- Right, Qty - 1, Part Number 457.76
- Foam Seal- Left, Qty - 1, Part Number 457.77
- Foam Tape, Qty - 2, Part Number 417.43
- Rear Window Roll-Up Straps (2 per pkg.), Qty - 1, Part Number 386.90

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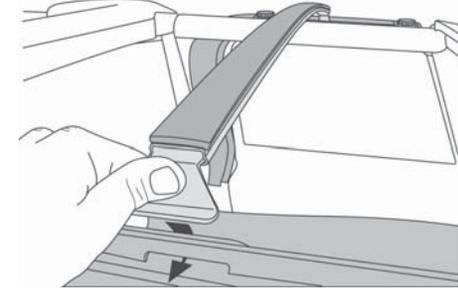
1 Install Bow Mount Brackets on Sport Bars

Unzip the sport bar cover, if equipped.
Use Bow Mount Screws to install Bow Mount Brackets on rear sport bar.



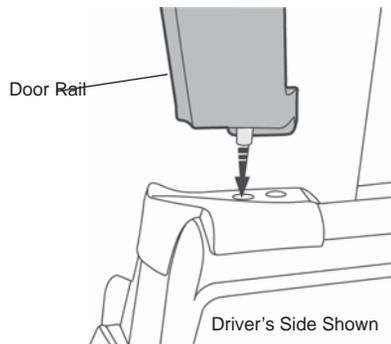
4 Install Top Arch

Insert one end of the Top Arch in to the slot in the middle of one of the Front Door Rails. Push the other end inward to flex the bow and insert it into the slot on the other side of the vehicle.



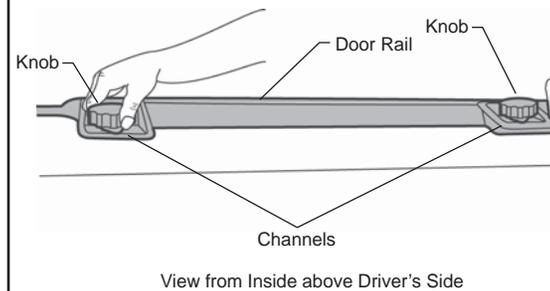
2 Install Door Rails

Locate the left and right Door Rails. Insert the pin in the bottom of the Door Rail into the hole in the belt rail behind the door.



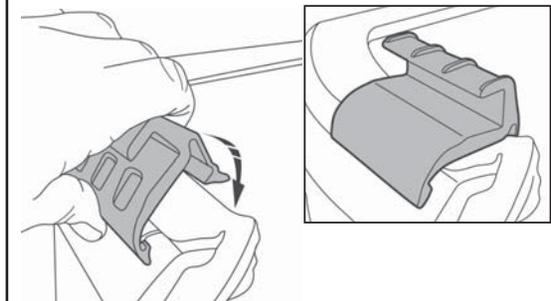
3 Secure Door Rail

Press the channels along the top of the Door Rail around the horizontal sport bar, above the door opening. Insert two Knobs into the Door Rail and tighten them down.



5 Install Tailgate Bar Mounts

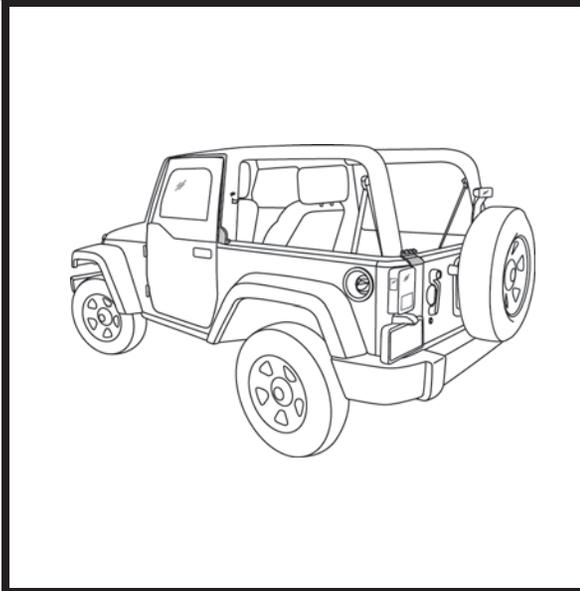
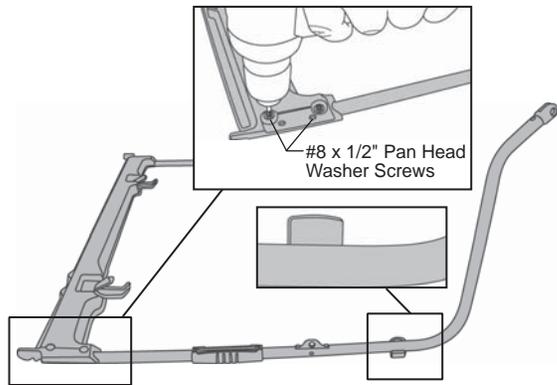
Locate the left and right Tailgate Bar Mounts. Orient them on the vehicle. Hook the bottom of one mount under the belt rail and roll it toward the inside of the vehicle until it clips into place. Repeat this with the other Tailgate Bar Mount.



Factory Style Bow Kit Installation Instructions

6 Mount Side Bows to Header Assembly

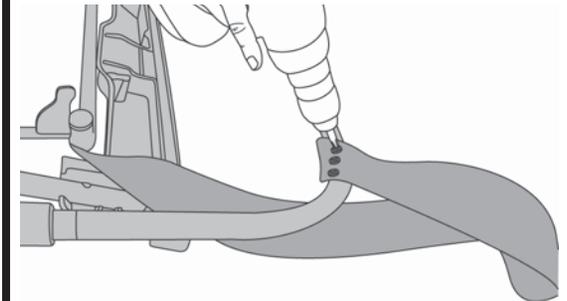
Place the Lower Header on the Side Bows. Orient the Side Bows with the Brackets toward the inside. Install two (2) #8 x 1/2" Pan Head Washer Screws to secure the Lower Header to each Side Bow.



CAUTION Do Not allow Stay Pad to twist.

9 Install Stay Pad

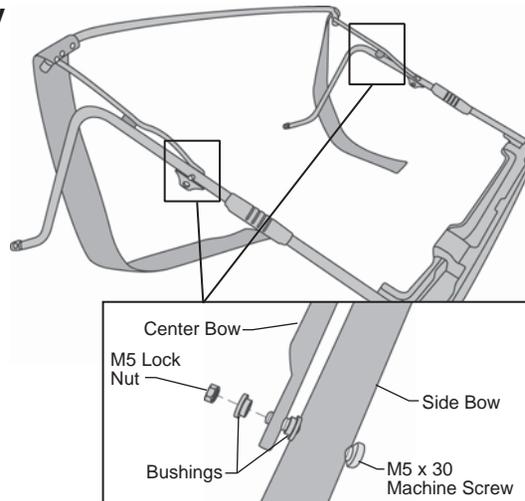
Place the Rear Bow Assembly with the Header/Center Bow Assembly. Pull the end of the fabric stay pad to the corner of the Rear Bow. Install three (3) #8 x 1/2" Pan Head Washer Screws.



7 Assemble Center Bow to Header / Side Bow Assembly

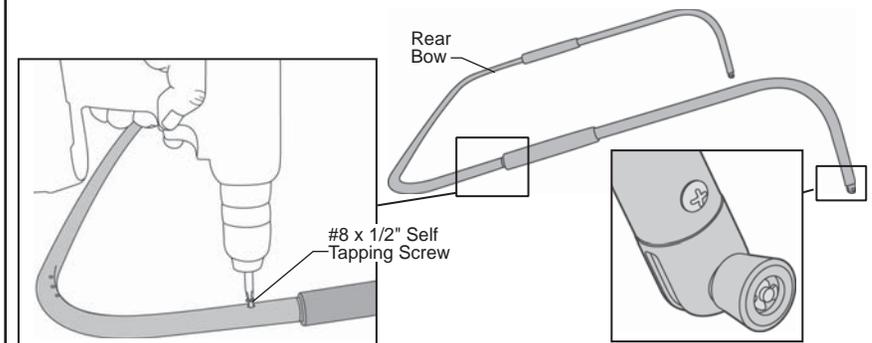
Locate the Center Bow Assembly. Place it on the Side Bow/Header Assembly so that the fabric stay pads on the corners go toward the rear.

Install an M5 x 30 Machine Screw with two (2) Bushings and an M5 Lock Nut.



8 Mount Side Bows to Rear Bow

Locate the left and right Rear Bow Legs and orient them with the pivot knuckle knobs to the outside. Mount them to the Rear Bow Center section with a #8 x 1/2" Self Tapping Screw on each side.



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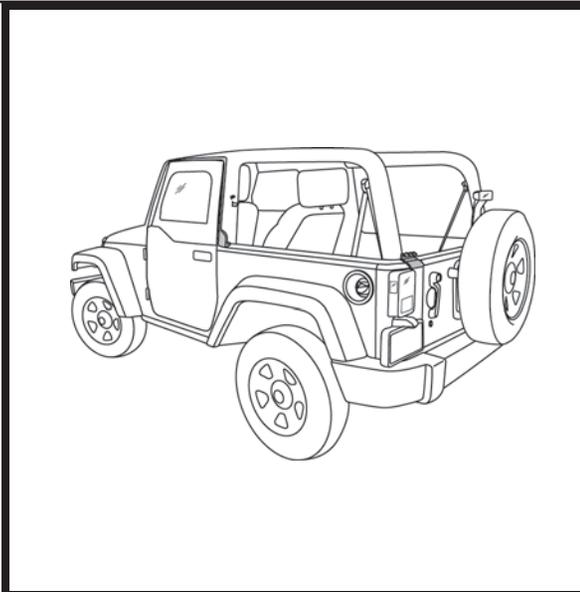
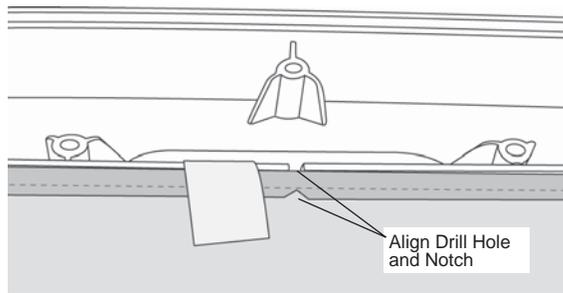


CAUTION

Drill Hole in fabric and notch in Lower Header must be aligned.

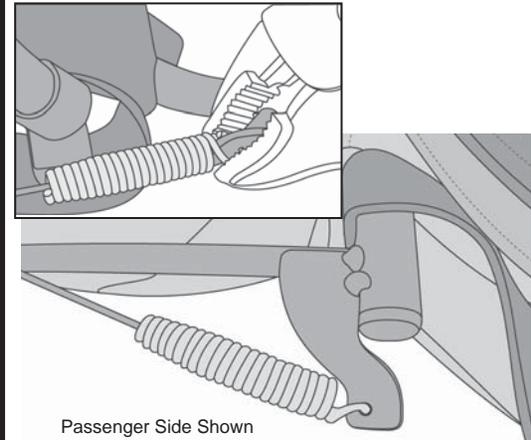
10 Align Top Fabric with Header

Lay the front edge of the top fabric on the Lower Header with the backing side up. Make sure the drill hole in the center of the fabric lines up with the notch in the Lower Header. Tape the fabric in place.



13 Secure Cable Spring

Secure Cable Spring to bracket on bow and crimp spring.

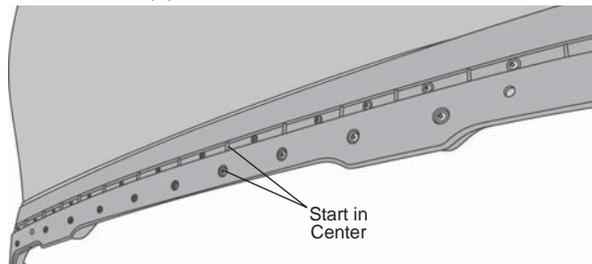


11 Secure Top Fabric to Header

Place Edge Protector over front edge of Upper Header and tape in place.

Lay the Upper Header on top so that the fabric is sandwiched between the Upper and Lower Headers.

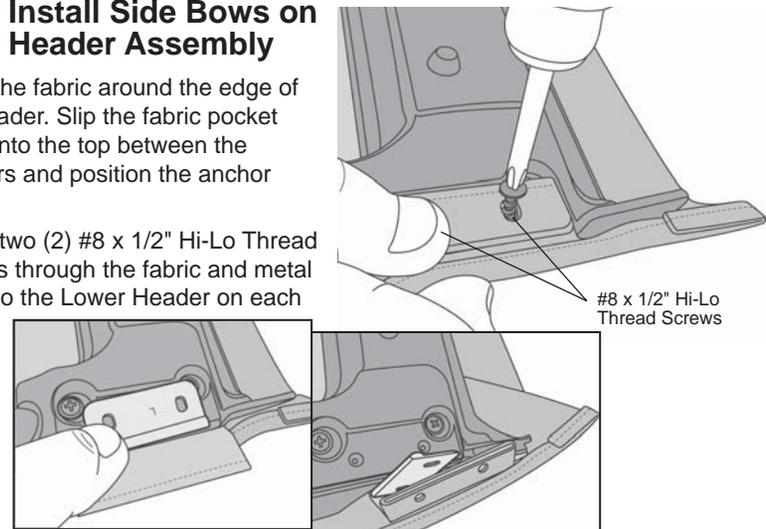
Start with the center hole and install twenty-three (23) #8 x 1/2" Hi-Lo Screws to attach the Upper Header to the Lower Header. Secure the Upper Header to each Side Bow with four (4) #8 x 1/2" Pan Head Washer Screws.



12 Install Side Bows on Header Assembly

Wrap the fabric around the edge of the header. Slip the fabric pocket sewn into the top between the headers and position the anchor foot.

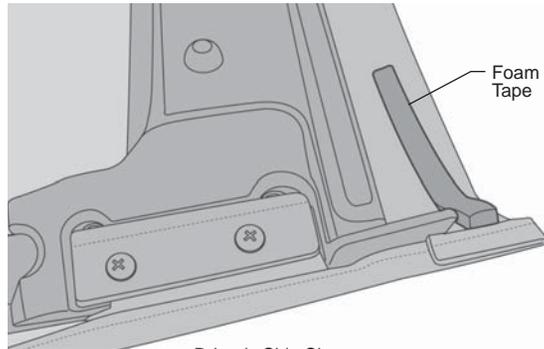
Install two (2) #8 x 1/2" Hi-Lo Thread Screws through the fabric and metal flag into the Lower Header on each side.



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14 Install Foam Tape on Header

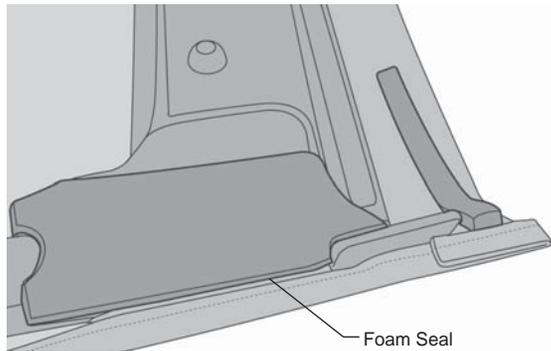
Install Foam Tape on Header.



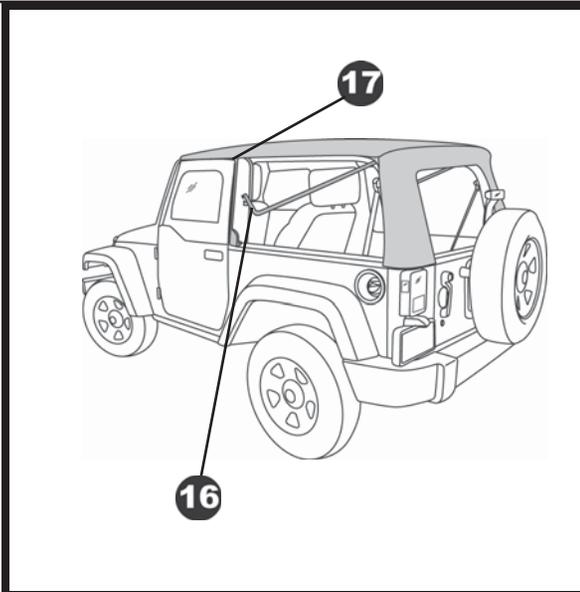
Driver's Side Shown

15 Install Foam Seal on Header

Install Foam Seal on Header.



Driver's Side Shown

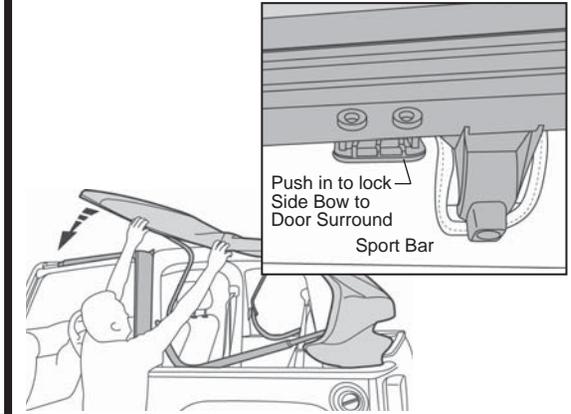


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17

17 Drape Top Fabric Assembly over Vehicle

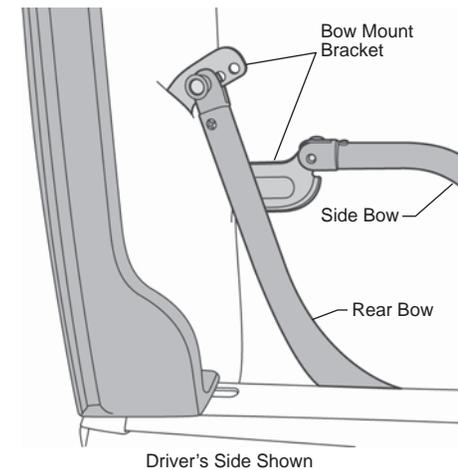
Open the Top Assembly and drape it over the cab of the vehicle. Push in on the Sunrider lock lever and lock the Side Bow to the Door Surround.



Push in to lock
Side Bow to
Door Surround
Sport Bar

16 Secure Top Fabric Assembly to Bow Mount Bracket

Place the top assembly on the back of the vehicle. Clip the Side Bow pivots into the lower Bow Mount Bracket hole. Clip Rear Bow pivots into the front upper Bow Mount Bracket hole. If the top becomes loose the Rear Bow can be moved to a rearward hole to tighten the top.

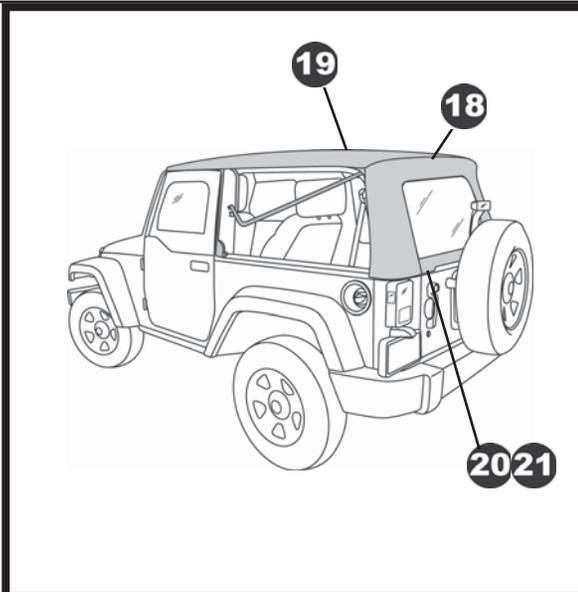
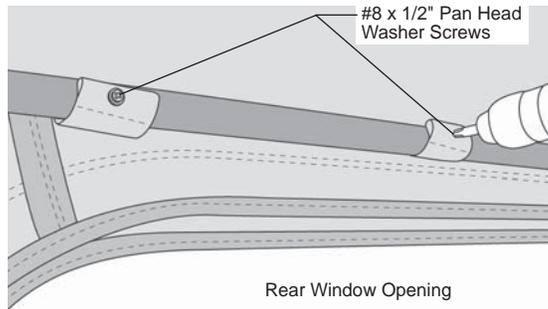


Driver's Side Shown

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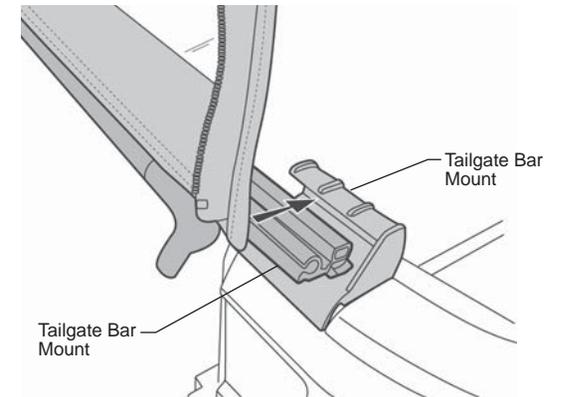
18 Secure Top Fabric to Rear Bow

Once the top is in place, locate the four (4) flaps sewn inside the top above the rear window opening. Install a #8 x 1/2" Pan Head Washer Screw to secure each flap to the Rear Bow.



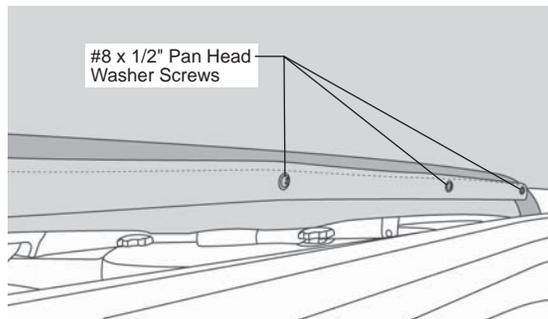
21 Secure Tailgate Bar

Slide the Tailgate Bar into the Tailgate Bar Mounts on each side of the tailgate opening.



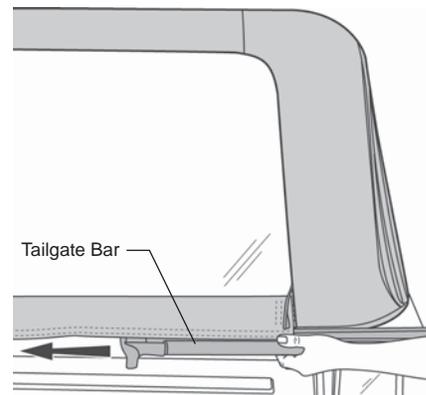
19 Secure Top Fabric to Center Bow

Locate the flaps inside the top in the center. Wrap them around the bow and install five (5) #8 x 1/2" Pan Head Washer Screws.



20 Install Tailgate Bar

Slide the channel in the Tailgate Bar onto the tubing along the bottom of the Rear Window on the inside.



Factory Style Bow Kit Installation Instructions

LIMITED WARRANTY

We warrant our product to be free from defects in material and workmanship, for the terms specified below, provided there has been normal use and proper maintenance. This warranty applies to the original purchaser only. All remedies under this warranty are limited to the repair or replacement of any item or items found by the factory to be defective within the time period specified. If you have a warranty claim, first you must call our factory at the number below for instructions. You must retain proof of purchase and submit a copy with any items returned for warranty work. Upon completion of warranty work, if any, we will return the repaired or replaced item or items to you freight prepaid. Damage to our products caused by accidents, fire, vandalism, negligence, misinstallation, misuse, Acts of God, or by defective parts not manufactured by us, is not covered under this warranty.

THE WARRANTY TIME PERIOD IS AS FOLLOWS FOR REPLACE-A-TOP™, SAILCLOTH REPLACE-A-TOP™, SUPERTOP®, SUPERTOP® REPLACEMENT SKINS, SUNRIDER®, AND TIGERTOP®: TWO YEARS FROM DATE OF PURCHASE.

THE WARRANTY TIME PERIOD IS AS FOLLOWS FOR ALL OTHER “SOFT GOODS” MANUFACTURED BY OUR COMPANY (USING PRIMARILY VINYL, PLASTICS, AND/OR FOAM): ONE YEAR FROM DATE OF PURCHASE.

THE WARRANTY TIME PERIOD IS AS FOLLOWS FOR ALL OTHER “HARD GOODS” MANUFACTURED BY OUR COMPANY (USING PRIMARILY METALS, PLASTICS, AND/OR FIBERGLASS): ONE YEAR FROM DATE OF PURCHASE.

ANY IMPLIED WARRANTIES OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE CREATED HEREBY ARE LIMITED IN DURATION TO THE SAME DURATION AND SCOPE AS THE EXPRESS WRITTEN WARRANTY. OUR COMPANY SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGE.

Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.



For further information or request for warranty work, please contact:

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