

Installation Instructions

Description: Rear Bumper for 2007-15 Jeep Wrangler JK

Seq#	Name	Qty.	Note	Seq#	Name	Qty.	Note
1	Bumper	1		5	Hex Head Bolt	4	M12x110x30
2	Brackets	2	Left & Right	6	Hex Self-Locking Nut	4	M12
3	Shackle	2		7	Spring Washer	8	M12
4	Hex Head Bolt	4	M12x40	8	Extra-Sized Flat Washer	12	M12

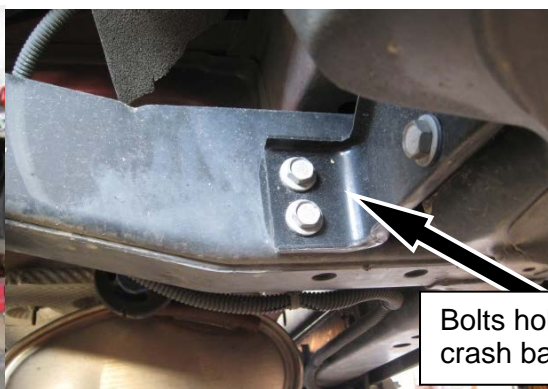
Installation Steps:

1. Install the LED light onto the rear bumper.



2. Remove the OEM rear bumper, also remove the 4 bolts (2 on each side) holding the OEM crash bar. Please keep all hardware as they may be used later.

Note: Hitch (4 bolts) needs to be removed if equipped. Some vehicle are also equipped with a brake light on the bumper, the wire needs to be disconnected and the brake light needs to be removed.



Bolts holding the crash bar



3. Use hardware #5 (4) M12x110x30 hex head bolt, #6 (4) M12 hex self-locking nut, #7 (4) M12 spring washer, and #8 (8) M12 extra-sized flat washer to mount the brackets (#2) onto the mounting holes on the chassis. And then use hardware #4 (4) M12x40 hex head bolt, #7 (4) M12 spring washer and #8 (4) M12 extra-sized flat washer to mount rear bumper (#1) onto the bracket. Adjust bumper's position and tighten all hardware.

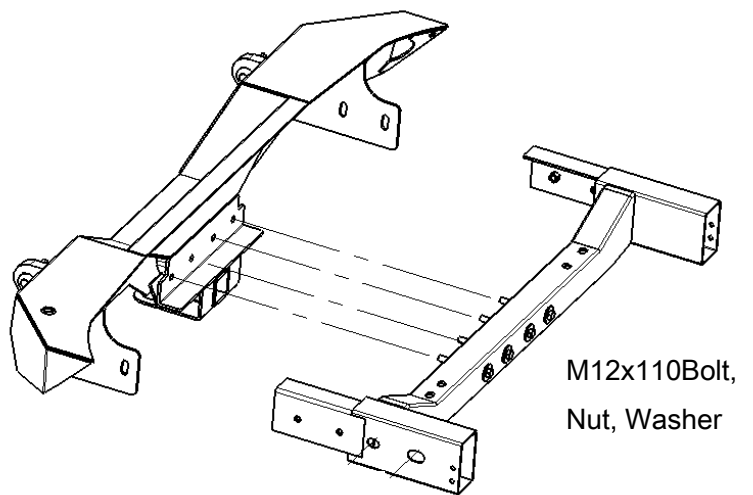
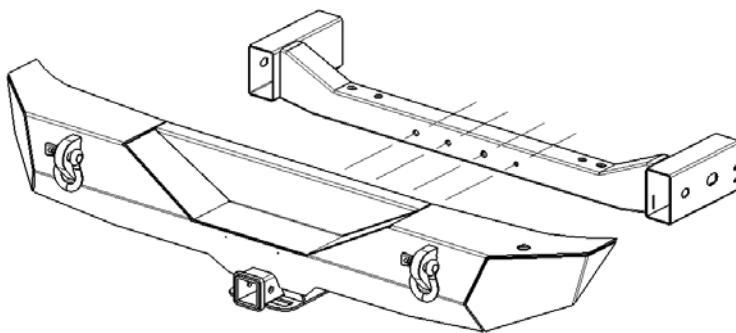


Bracket





Exploded view



M12x40Bolt,
Nut, Washer

M12x110Bolt,
Nut, Washer